



Supplied with forged pistons, rings, taper wall wrist pins and top end gasket kits make Wiseco personal watercraft piston kits the ultimate in reliability and performance. Anti-detonation grooves are located in the top ring land to create turbulent flow of combustible gases to seal the ring to the cylinder wall eliminating ring blowby while maximizing power and performance. Reinforced waffle dome is designed to provide additional dome strength with improved heat transfer.

PISTONS KAWASAKI

MODEL	BORE SIZES MM	BORE SIZES INCHES	PISTON PART #	TOP-END REBUILD KIT PART #	REPL. RING SET PART #	REPL. CIRCLIPS	REPL. WRIST PIN	OPTIONAL TOP END BEARING	OPTIONAL CONNECTING ROD KIT PART #
475cc	71	STD.	23-423M07100	23-WK1006	23-2795CD	CW16	S259	B1021	CR149
	71.5	.020	23-423M07150	23-WK1007	23-2815CD				
	72	.040	23-423M07200	23-WK1008	23-2835CD				
	72.5	.060	23-423M07250	23-WK1009	23-2854CD				
	73	.080	23-423M07300	23-WK1010	23-2874CD				
550cc	75	STD.	23-516M07500	23-WK1011	23-2953TC	CW16	S259	B1021	CR149
	75.5	.020	23-516M07550	23-WK1012	23-2973TC				
	76	.040	23-516M07600	23-WK1013	23-2992TC				
	76.5	.060	23-516M07650	23-WK1014	23-3012TC				
	77	.080	23-516M07700	23-WK1015	23-3032TC				
550cc	75	STD.	23-608M07500	23-WK1045	23-2953TD	CW16	S259	B1021	CR149
	75.5	.020	23-608M07550	23-WK1046	23-2973TD				
	76	.040	23-608M07600	23-WK1047	23-2992TD				
	76.5	.060	23-608M07650	23-WK1048	23-3012TD				
	77	.080	23-608M07700	23-WK1049	23-3032TD				
650cc	76	STD.	23-549M07600	23-WK1016	23-2992TD	CW18	S513	B1022	CR150
	76.5	.020	23-549M07650	23-WK1017	23-3012TD				
	77	.040	23-549M07700	23-WK1018	23-3032TD				
	77.5	.060	23-549M07750	23-WK1019	23-3051TD				
	78	.080	23-549M07800	23-WK1020	23-3071TD				
750cc	80	STD.	23-813M08000	23-WK1059	23-3150KD	CW20	S612	B512	CR151
	80.5	.020	23-813M08050	23-WK1060	23-3169KD				20mm
	81	.040	23-813M08100	23-WK1061	23-3189KD				Wrist Pin
	81.5	.060	23-813M08150	23-WK1062	23-3209KD				
	82	.080	23-813M08200	23-WK1063	23-3228KD				
	83	.120	23-813M08300	23-WK1090	23-3268KD				
	85	.200	23-813M08500	23-WK1091	23-3347KD				
	85.5	.220	23-813M08550	23-WK1092	23-3388KD				
750cc XPS	80	STD.	23-809M08000	23-WK1241	23-3150KD	CW22	S539	B1030	CR152
Big Pin	80.5	.020	23-809M08050	23-WK1242	23-3169KD				22mm
	81	.040	23-809M08100	23-WK1243	23-3189KD				Wrist Pin
	81.5	.060	23-809M08150	23-WK1244	23-3209KD				
	82	.080	23-809M08200	23-WK1245	23-3228KD				
	83	.120	23-809M08300	23-WK1261	23-3268KD				
	84	.160	23-809M08400	23-WK1262	23-3307KD				
	84.5	.180	23-809M08450	23-WK1263	23-3327KD				
750 SXi	82.5		23-810M08250	N/A	23-8250KB	CW22	S640	B1030	CR152
SX800R	82	STD.	23-837M08200	N/A	23-3228KD	CW22	S640	B1030	CR152
SX800R	82.5		23-837M08250	N/A	23-3248KD	CW22	S640	B1030	CR152
SX800R	82.96		23-810M08296	N/A	23-8300KB	CW22	S640	B1030	CR152
900cc	73	STD.	23-659M07300	23-WK1100	23-2874CD	CW20	S612	B1023	CR151
	73.5	.020	23-659M07350	23-WK1101	23-2894CD				
	74	.040	23-659M07400	23-WK1102	23-2913CD				
	74.5	.060	23-659M07450	23-WK1103	23-2933TD				
1100cc	80	STD.	23-809M08000	23-WK1246	23-3150KD	CW22	S539	B1030	CR167
E-Coated	80.5	.020	23-809M08050	23-WK1247	23-3169KD				
	81	.040	23-809M08100	23-WK1248	23-3189KD				
	81.5	.060	23-809M08150	23-WK1249	23-3209KD				
	82	.080	23-809M08200	23-WK1250	23-3228KD				
	83	.120	23-809M08300	23-WK1264	23-3266KD				
	84	.160	23-809M08400	23-WK1265	23-3307KD				
	84.5	.180	23-809M08450	23-WK1266	23-3327KD				
1200cc	80	STD.	23-749M08000	23-WK1267	23-3150TD	CW24	S598		
Ultra	80.5	.020	23-749M08050	23-WK1268	23-3169TD				
	81	.040	23-749M08100	23-WK1269	23-3189TD				

PISTONS POLARIS

650cc	65	STD.	23-624M06500	23-WK1064	23-2559CD	CW18	S280	B1014	Mag/Center
	65.5	.020	23-624M06550	23-WK1065	23-2579CD				CR153
	66	.040	23-624M06600	23-WK1066	23-2598CD				
	66.5	.060	23-624M06650	23-WK1067	23-2618CD				PTO
	67	.080	23-624M06700	23-WK1068	23-2638CD				CR154
700cc	81	STD.	23-700M08100	23-WK1137	23-3189TD	CW20	S512	B1039	CR155
	81.5	.020	23-700M08150	23-WK1138	23-3209TD				
	82	.040	23-700M08200	23-WK1139	23-3228TD				
	82.5	.060	23-700M08250	23-WK1140	23-3248TD				
	83	.080	23-700M08300	23-WK1141	23-3268TD				
750cc	69.75	STD.	23-633M06975	23-WK1075	23-2746CD	CW18	S343	B1014	Mag/Center
	70.25	.020	23-633M07025	23-WK1076	23-2766CD				CR153
	70.75	.040	23-633M07075	23-WK1077	23-2786CD				
	71.25	.060	23-633M07125	23-WK1078	23-2805CD				PTO
	71.5	.070	23-633M07150	23-WK1128	23-2815CD				CR154
	72	.090	23-633M07200	23-WK1087	23-2835CD				
777cc	84	STD.	23-811M08400	N/A	23-8400KB	CW22	S662		
Octane/Virage	84.5		23-811M08450	N/A	23-8450KB				
	85		23-811M08500	N/A	23-8500KB				
	85.25		23-811M08525	N/A	23-8525KB				
Special*	85		23-812M08500	N/A	23-8500KB	CW22	S662		
Special*	85.25		23-812M08525	N/A	23-8525KB				
780cc	71.5	.008	23-633M07150	23-WK1167	23-2815CD	CW18	S343	B1014	Mag/Center
	72	.028	23-633M07200	23-WK1218	23-2835CD				CR153
									PTO
									CR154



MODEL	BORE SIZES MM	BORE SIZES INCHES	PISTON PART #	TOP-END REBUILD KIT PART #	REPL. RING SET PART #	REPL. CIRCLIPS	REPL. WRIST PIN	OPTIONAL TOP END BEARING	OPTIONAL CONNECTING ROD KIT PART #
785cc	69.7	STD	23-722M06970	23-WK1223	23-2746CD	CW18	S343	B1014	
900cc	74.5	STD	23-687M07450	23-WK1142	23-2933TD	CW20	S512	B1039	CR155
SLX PRO	75	.020	23-687M07500	23-WK1143	23-2953TD				
	75.5	.040	23-687M07550	23-WK1144	23-2973TD				
	76	.060	23-687M07600	23-WK1145	23-2992TD				
	76.5	.080	23-687M07650	23-WK1146	23-3012TD				
1050cc	81	STD	23-781M08100	23-WK1307	23-08100LF	CW20	S512	B1039	CR155
	81.5		23-781M08150	23-WK1308	23-08150LF				
	82		23-781M08200	23-WK1309	23-08200LF				
	82.5		23-781M08250	23-WK1310	23-08250LF				
	83		23-781M08300	23-WK1311	23-08300LF				
1200cc	84	STD	23-811M08400	N/A	23-8400KB	CW22	S539		
Pro 1200/	84.5		23-811M08450	N/A	23-8450KB				
Virage TX/TXI/	85		23-811M08500	N/A	23-8500KB				
SLX/Genesis	85.25		23-811M08525	N/A	23-8525KB				
Special*	85		23-812M08500	N/A	23-8500KB	CW22	S539		
Special*	85.25		23-812M08525	N/A	23-8525KB				

* Special low dome race part - head modification required

PISTONS SEA-DOO

580cc	76	STD	23-734M07600	23-WK1251	23-2992TD	CW18	S477	B1003	thru 1996
	76.5	.020	23-734M07650	23-WK1252	23-3012TD				CR144
	77	.040	23-734M07700	23-WK1253	23-3032TD				
	77.5	.060	23-734M07750	23-WK1254	23-3051TD				
650cc	78	STD	23-663M07800	23-WK1116	23-3071LK	CW20	S512	1995-96	thru 1997
	78.5	.020	23-663M07850	23-WK1117	23-3091LK			B1039	CR147
	79	.040	23-663M07900	23-WK1118	23-3110LK				
	80	.080	23-663M08000	23-WK1119	23-3150LK				
718cc	82	STD	23-775M08200	23-WK1295	23-08200LF	CW20	S461	B1071	1995-99
	82.5		23-775M08250	23-WK1296	23-08230LF				Mag
	83		23-775M08300	23-WK1297	23-08300LF				CR145
	83.5		23-775M08350	23-WK1298	23-08350LF				
	84		23-775M08400	23-WK1299	23-08400LF				1995-99
									PTO
									CR146
									CR148
780cc	82	STD	23-779M08200	23-WK1300	23-08200LF	CW20	S461	B1072	
	82.1		23-779M08210	23-WK1301	23-08210LF				
	82.5		23-779M08250	23-WK1302	23-08250LF				
	83		23-779M08300	23-WK1303	23-08300LF				
	83.5		23-779M08350	23-WK1304	23-08350LF				
	84		23-779M08400	23-WK1305	23-08400LF				
780cc	82	STD	23-778M08200		23-08200KB	CW20	S461	B1072	CR148
Non L Ring	82.1		23-778M08210		23-08210KB				
	82.5		23-788M08250	N/A	23-8250KB				
	82.96		23-778M08296	N/A	23-8300KB				
950cc	88	STD	23-716M08800	23-WK1211	23-3464KD	CW21	S568		1998-01
	88.5	.020	23-716M08850	23-WK1212	23-3484KD				CR182
	89	.040	23-716M08900	23-WK1213	23-3503KD				
	89.4	.060	23-716M08940	23-WK1214	23-3520KD				
	90	.080	23-716M09000	23-WK1215	23-3544KD				
	91	.120	23-716M09100	23-WK1282	23-3584KD				

PISTONS YAMAHA

500cc	72	STD	23-586M07200	23-WK1035	23-2835CD	CW20	S478		
	72.5	.020	23-586M07250	23-WK1036	23-2854CD				
	73	.040	23-586M07300	23-WK1037	23-2874CD				
	73.5	.060	23-586M07350	23-WK1038	23-2894CD				
650cc	77	STD	23-602M07700	23-WK1040	23-3032TD	CW20	S423	B1023	CR143
	77.5	.020	23-602M07750	23-WK1041	23-3051TD				
	78	.040	23-602M07800	23-WK1042	23-3071TD				
	78.5	.060	23-602M07850	23-WK1043	23-3091TD				
	79	.080	23-602M07900	23-WK1044	23-3110TD				
701cc	81	STD	23-790M08100	23-WK1317	23-3189KD	CW20	S512	B1031	CR143
	81.5	.020	23-790M08150	23-WK1318	23-3207KD				
	82	.040	23-790M08200	23-WK1319	23-3228KD				
	82.5	.060	23-790M08250	23-WK1320	23-3248KD				
	83	.080	23-790M08300	23-WK1321	23-3268KD				
	84	.120	23-790M08400	23-WK1322	23-3307KD				
760cc	84	STD	23-757M08400	23-WK1290	23-3307KD	CW20	S631	B1031	CR143
	84.5		23-757M08450	23-WK1291	23-3327KD				
	85		23-757M08500	23-WK1292	23-3347KD				
	85.5		23-757M08550	23-WK1293	23-3368KD				
	86		23-757M08600	23-WK1294	23-3386KD				
784cc	80	STD	23-758M08000	23-WK1306	23-3150KD	CW22	S639	B1044	
GP800									
1100cc	81	STD	23-791M08100	23-WK1329	23-3189KD	CW20	S512	B1031	CR143
WaveRaider	81.5	.020	23-791M08150	23-WK1330	23-3209KD				
WaveVenture	82	.040	23-791M08200	23-WK1331	23-3228KD				
	82.5	.060	23-791M08250	23-WK1332	23-3248KD				
	83	.080	23-791M08300	23-WK1333	23-3268KD				
1200cc	84	STD	23-757M08400	23-WK1312	23-3307KD	CW20	S631	B1031	
WaveRunner	84.5		23-757M08450	23-WK1313	23-3327KD				CR143
GP1200	85		23-757M08500	23-WK1314	23-3347KD				
	85.5		23-757M08550	23-WK1315	23-3366KD				
	86		23-757M08600	23-WK1316	23-3386KD				
1200cc	80	STD	23-758M08000		23-3150KD	CW22	S639	B1044	
GP1200R									